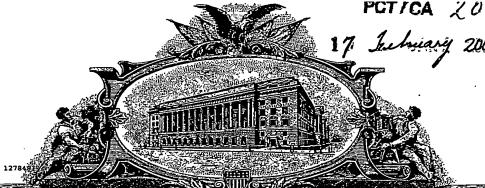
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APPLICATION NUMBER: 60/516,273 FILING DATE: November 03, 2003

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INVENTOR(S)										
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Additional inventors are being named on the _1_ separately numbered sheets attached hereto										
TITLE OF THE INVENTION (280 characters max)										
RAPAMYCIN PEPTIDES CONJUGATES: SYNTHESIS AND USES THEREOF										
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ENCLOSED APPLICATION PARTS (check all that apply)										
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APPLICATION INFORMATION

Application number::

Filing Date::

Title::

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Provisional

RAPAMYCIN PEPTIDES CONJUGATES: SYNTHESIS

AND USES THEREOF

Attorney Docket Number:: 15814-11USPR Request for Early Publication?:: No Request for Non-Publication?:: No

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RAPAMYCIN PEPTIDES CONJUGATES: SYNTHESIS AND

USES THEREOF

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This is the first application filed for the present invention.

TECHNICAL FIELD

[0002] This application relates to cell cycle inhibitors. More particularly the invention relates to the synthesis rapamycin peptides conjugates and their use in treating disorders related to cell division.

BACKGROUND OF THE INVENTION

[0003] Cancer drug discovery is one of the most rapidly changing areas of pharmaceutical research. Most anticancer agents that are approved for clinical use are molecules damage deoxyribonucleic acid (DNA), block synthesis indirectly through inhibition of nucleic acid precursor biosynthesis or disrupt hormonal stimulation of cell growth (Sielecki, T.M. et al. J. Med. Chem. 43(1), 1-18). There has been a recent shift of emphasis towards novel mechanistic targets that has emerged as a direct consequence of the intense study of the underlying genetic changes associated with the cancerous state. The high frequency of mutations in cancer cells which results in altered cell cycle regulation, in conjunction with aberrant expression of cyclin dependent kinases (CDKs) and growth signal transduction, conferring a proliferative advantage, indicates that many of these aberrant mechanisms may be strategic targets for cancer therapy. An increasing body of evidence has shown a link between tumor development and CDK related malfunctions. Over expression of the cyclic

regulatory protein and subsequent kinase hyperactivity have been linked to several types of cancers. The process of cell division has been amply studied but the molecular mechanisms that regulate the cell cycle have only been elucidate in the last two decades. The phases of the cell cycle are: The rest phase, Go, active protein synthesis in preparation of cell division occurs in the G1 phase. During the G1 phase the volume of the cell increases. After the G1 phase the cells enter the S phase in which the DNA is replicated. The S phase is followed by another gap phase, G2, during which DNA replication is completed. The last phase is the mitosis or M phase in which the cells divide (Muhtasib, H.G. et al. Curr. Cancer Drug Targets 2002, 2, 309-336).

[0004] Rapamycin (Sirolimus, Rapamune, 1,18-dihydroxy-12-[2(4-hydroxy-3-methoxy-cyclohexyl)-1-methyl-ethyl]-19,30-4aza-tricyclo[30.3.1% 4,9 &] hexatriaconta-16,24,26,28tetraene-2,3,10,14,20-pentaone) with a molecular formula of $C_{51}H_{79}NO_{13}$ and molecular mass of 913.6 Da was isolated in 1975 from the bacteria strain Streptomyces hygroscopicus found in a soil sample on Ester Island (Sehgal, S.N. et al. J. Antibiot. 1975, 28, 721 and Sehgal, S.N. et al. Antibiot. 1975, 28, 727). Rapamycin has potent antimicrobial, immunosuppressant and antitumor properties. inhibits the translation of key mRNAs of proteins required for the cell cycle progression from G_1 to S phase binding intracellularly to the immunophilin FK506 binding protein FKBP12 and the resultant complex inhibits the protein kinase activity of a protein kinase termed mammalian target of rapamycin (mTOR). The inhibition of mTOR, in turn blocks signals to two separate downstream pathways which control the translation of specific mRNA (40S ribosomal protein S6 kinase $P70^{S6K}$) required for cell

cycle traverse from G_1 to S phase (Wiederrecht, G.J. et al. Prog. Cell.Cycle. Res. 1995, 1, 53-71).

[0005] The poor aqueous solubility and chemical stability of rapamycin precluded its clinical development as anticancer agent. Recently a series of rapamycin analogs with improved aqueous solubility and stability have been synthesized and evaluated. CCI-779 (Wyeth Ayerst, PA, USA), a soluble ester analog of rapamycin is selected development as an anti cancer agent based on its prominent antitumor profile and favourable pharmaceutical toxicological characterstics in preclinical studies (Huang, S. et al. Curr. Opin. Investig. Drugs 2002, 3, 295-304). CCI-779 has demonstrated significant inhibitory effects both in vivo and in vitro (various cell lines lines with IC_{50} values of < 10^{-8} M). Its cytostatic properties results from the inhibition of translation of several key proteins that regulate the G1 phase of the cell cycle. Similar to rapamycin, CCI-779 is hypothesized to form a complex with the intracellular cytoplasmic protein FK506 binding protein -12 (FKBP) that binds to mTOR resulting in the inhibition of key signaling pathways involved in the G1 phase of the cell cycle and thereby checks the progression from G1 to S phase. Studies have shown that CCI-779 is able to penetrate the blood brain barrier as it has aqueous solubility and is highly lipophilic. Phase I and II studies have shown that CCI-779 is associated predominantly with skin toxicities (rash, folliculitis, prurtis, ulceration and nail changes), stomatic and asthenia (Elit, L. Curr Opin. Investig. Drugs 2002, 3, 1249-1253 and Punt, C.J.A. et al. Annals of Oncology 2003, 14, 931-937).

[0006] The CDK complex activity is regulated by mechanisms such as stimulatory or inhibitory phosphorylations as well

as the synthesis and degradation of the kinase and cyclin subunits themselves. Recently a link has been established between the regulation of the activity of the cyclin dependent kinases and cancer by the discovery of a group of CDK inhibitors including p27Kipi, p21Waf1/Cipi and p16Ink4/MTS1. inhibitory activity of $p27^{Kip1}$ is induced by the negative growth factor $TGF-\beta$ and by contact inhibition (Nurse al. Nature 1994, 372(8). 570-573). interleukin-2 (IL-2) allows CDK activation by causing the elimination of the CDK inhibitor protein $p27^{Kip1}$, and that this is prevented by rapamycin. By contrast, inhibitor p21 is induced by IL-2 and this induction is blocked by rapamycin. The activity of p21 Waf1/Cip1 regulated transcriptionally by DNA damage through the induction of senesence and quiesence. p53, The tumor p21 Waf1 plays suppressor protein а central role regulating eukaryotic cell-cycle progression. Through its association with G_1 and S phase CDK complexes it regulates activation of the retinoblastoma protein (pRb) and E2F transcription factors. Thus, selective blockade of the cyclin recruitment site would prevent recognition subsequent phosphorylation of CDK substrates, and therefore offers a therapeutic approach towards restoration of p21 Waf1 like tumor suppression. Recently the octapeptide, HSKRRLIF, located C-terminal in p21 which has been shown to display potent cyclic inhibitory activity due to its capacity to bind to the cyclic recruitment site. These proteins $p27^{Rip1}$, $p21^{Waf1/Cip1}$ and $p16^{Ink4/MTS1}$, when bound to CDK complexes, inhibit their kinase activity, thereby inhibiting progression through the cell cycle (Chen, Y.P. et al. Proc. Natl. Acad. Sci. USA 1999, 96, 4325-29; Zheleva, D.I. et al. J. Peptide Res. 2002, 60, 257-270; Atkinson, G.E. et al. Bioorg. Med. Chem. Lett. 2002,12,

2501-2505; McInnes, C. et al. Curr. Med. Chem.-Anticancer Agents 2003, 3, 57-69.

[0007] There is therefore a need for compounds that can target the function of cell cycle suppressors such as $p27^{Kip1}$ and $p21^{Waf1/Cip1}$.

[0008] SUMMARY OF THE INVENTION

[0009] The present invention relates to new rapamycin derivatives for the inhibition of cell proliferation. The compounds advantageously combine two molecular functionalities that can target the functions of two or more proteins in dividing cells and interfere with cell cycle.

[0010] In one embodiment of the invention there is provided derivatives of rapamycin in which the 42 position of rapamycin is linked to an amino acid, or an amino alcohol, or a peptide through a carbamate ester linkage. These rapamycin derivatives can be synthesized by reacting 42-0-(4-Nitrophenoxycarbonyl) rapamycin and an amino acid, or amino alcohol, or an amino peptide under basic conditions.

[0011] In a further embodiment the rapamycin derivatives can be used to inhibit the cell cycle and are therefore useful for treating cell proliferation disorders.

[0012] Further features and advantages of the present invention will become apparent from the following detailed description.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

[0013] This invention relates to the synthesis of novel rapamycin derivatives compounds useful for the inhibition of cell division for the treatment of diseases in which the inhibition of cell proliferation is desirable.

[0014] In one embodiment, amino acids and/or small peptides derivatives of the octapeptide HSKRRLIF conjugated with rapamycin (formula 5). The regioselective synthesis of derivatives of rapamycin 5 at the 42 position, is achieved by conjugating the amino end of the amino · acids and/or active peptides with Nitrophenoxycarbonyl) rapamycin (6). Compounds of general formula 7 (Scheme 1) are thereby obtained.

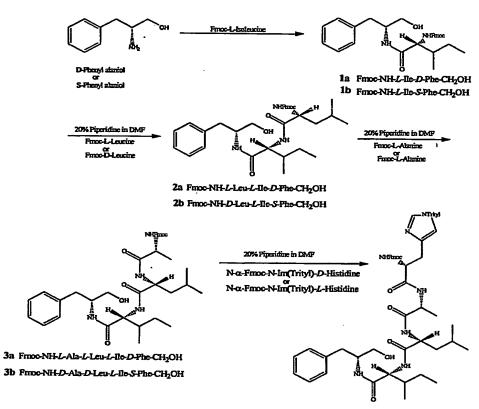
Scheme 1

[0015]

[0016] The peptides conjugated to rapamycin preferably comprise amino acids from the C-terminal of the octapeptide HSKRRLIF. The amino acids at the N-terminal may differ from that of the octapeptide. Single amino acids may also be used. Examples of compounds obtained by the combination of 42-O-(4-Nitrophenoxycarbonyl) rapamycin and amino acids and/or peptides are given below (compounds 7a to 7u).

[0017] The peptides used to derive 42-O-(4-Nitrophenoxycarbonyl) rapamycin can be synthesized from amino alcohols. The first amino acid is kept as Phe-OH (or 2-amino-3-phenyl-propanol) and performing chain elongation with Fmoc chemistry in solution phase (Scheme 2) using DCC/HOBt as the coupling reagents.

Scheme 2



- 42 N-a-Fmo-N-lm(Trityl)-D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH2OH
- 4b N-a-Froc N-Im(Trityl) L-His-L-Ala-L-Leu-L-Ilo-D-Pho-CH2OH

[0018]

[0019] The subsequent coupling of the peptide sequence with 42-0-(4-Nitrophenoxycarbonyl) rapamycin is done first by de-blocking the Fmoc group under basic conditions (using piperidine for example) and then by coupling the peptide with 42-0-(4-nitrophenoxy carbonyl) rapamycin (6) under

basic conditions as shown in scheme 3 to obtain compounds of general formula 7.

7g Rapamycin-42-O-ester-(NH-Im(Trityi)-D-His-L-Ala-L-Leu-L-Ilo-D-Pho-CH₂OH)

7h Rapamycin-42-O-ester-(NH-lm(Trityl)-L-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH)

[0020] The derivatives of rapamycin at the 42 position may also be synthesized by conjugating the amino end of amino alcohols. Compounds 7j to 7u are examples of such amino alcohols-rapamycin conjugates (Sheet 1).

Sheet 1

[0021] 7v

R = HO-CH2-CH-CH2C6H5

7a NH-L-Ile-D-Phe-CH2OH 7b NH-L-He-S-Phe-CH2OH 7c NH-L-Leu-L-Ile-D-Phe-CH2OH 7d NH-D-Leu-L-lle-S-Phe-CH2OH 7e NH-L-Ala-L-Leu-L-Ile-D-Phe-CH2OH NH-D-Ala-D-Leu-L-Ile-S-Phe-CH2OH 7f NH-N-Im(TrityI)D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH2OH NH-N-Im(TrityI)D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH2OH NH-L-His-L-Ala-L-Lys-L-Arg-L-Arg-L-Leu-L-Ile-D-Phe-CH2OH R = HO-CH2-CH2C6H3 **7**j R = HO-CH2-CH-CH2C6H5 R = HO-CH2-CH-CHC6H5 R = HO-CH2-CH-CH2CH3 . 7n R = HO-CH2-CH-CH2OH 70 R = HO-CH2-CH-CH2-R = HO-CH₂-CH-CH₂OH R = НО-СН-СН-СН2ОН 7q 73 R = HO-CH2-C-CH2-OH

[0022] The conjugations of rapamycin with amino alcohols or peptides comprising an amino alcohol at the "C" terminal of the peptide provides increased hydrophilic character to the compound by virtue of the presence of the free hydroxyl group.

[0023] The resulting compounds were screened on a panel of nine human tumor cell lines as listed in **Table 1**. Quantification of cell proliferation and cell viability was determined by measuring the amount of radioactive [3H-methyl]-thymidine incorporated into DNA. The detailed experimental procedure is further described below.

[0024]

Table 1 Inhibition of H³ Thymidine uptake (IC₅₀ in nM)

Cell Lines	A431	Lncap	LS174T	MCF-7	OVCAR-3	SKMEL-2	SK-N-SH	SKOV-3	D341
Compound Adriamycin		2.544	4.036	3.11	4.773				
	1			3.11	4.773	1.93	0.8959	129.7	7.016
5	341.2	30.33	979.6	0.4077	44.55	1.122	1.329	0.3916	1.561
7a	607.9	153.6	625.6	29.61	415.9	78.06	86.93	80.02	138.2
7b	1838	308.6	1485	53.32	423.6	325.5	143.6	135.5	182.5
7c	286.4	211.8	1698	32.3	260.1	87.37	110.8	72.12	113.6
7d	12748	197.9	NE	52.18	343.1	358.1	137.2	94.35	139.6
7e	489.8	190.6	145.6	66.89	503.1	155.3	90.01	76.58	82.75
7f	NE	NE	NE	NE	NE	NE	NE .	NE	NE
7g	NE	NE	3684	2437	NE	945.9	NE	595.1	936.7
7h	2372	374.1	777	85.45	374.9	415.6	222.6	154.7	405.3
7i	28361	NE	NE	1726	1667	NE	NE	13150	7717
7]	505.7	166.3	NE	15.31	263.9	156.6	80.04	55.86	106.4
7k	550.4	145.8	1380	15.94	295.9	109.2	71.32	66.03	259.4
71	216.8	64.62	23500	6.353	112.9	29.07	15.63	17.15	27.6
7m	625.8	135.9	664	31.31	488.3	147.4	56.69	69.12	86.75
7n	313.5	42.74	55081	2.5333	71.86	11.72	7.271	7.96	14.71
70	149.5	39.64	1027	2.579	80.73	48.34	5.837	27.44	36.16
7p	254.3	7.119	2308	1.173	79.33	17.66	7.187	8.797	10.16
7q	312.8	17.37	1631	1.291	56.47	9.154	5.253	6.346	25.21
7r	190.8	21.76	1406	1.86	47.23	8.318	4.839	6.443	5.503
7s	625	189	NE	15.59	355.4	153.9	97.29	93.64	103
7t	277.9	202.4	23978	53.26	366.7	73.15	99.33	64.12	61.17
7u	282.3	13.98	1594	1.539	56.62	6.152	6.402	8.078	20.83
7v	1032	48.34	NE	5.522	95.46	81.01	18.78	10.36	15

[0025] As can be seen the compounds can be at least as efficient as rapamycin or in some instances the compounds are more efficient than rapamycin. Without wishing to be bound by theory, the conjugation of peptides and/or amino acids or amino alcohols to rapamycin may provide a "bullet" capable of inactivating the functions of two or more proteins, such as p27^{Kip1} and p21^{Waf1/Cip1}. This capacity to dual functional inactivation can be advantageous in cases where one of the target becomes resistant such as by mutation for example.

[0026] Thus the peptide and amino acid derivatives rapamycin of the present invention are useful for the treatment of conditions in which the control or inhibition the cell cycle is desirable. Such conditions comprise but are not limited to: cancer (including solid and leukemia/lymphoma), hyperplasia, fungal infections and the like. It will be appreciated that administration of the compounds of the present invention may be prophylactic to patients susceptible to the above mentioned conditions. It will also be appreciated that the compounds of the present invention may also be used to treat or prevent hyperproliferative vascular disorders such as restenosis. In particular, the compounds may be applied associated with, surgical stents to prevent restenosis at the site of the stent application in blood vessels. The compounds may for example be incorporated in drug-eluting stents. It will be appreciated that compounds may also be administered to patients already having stents or about to receive such stents.

[0027] Preferred routes for the administration of the compounds of the present invention are intravenous, intramuscular, subcutaneous, intraperitoneous, intraarterial, and oral. It will be appreciated that other methods of administration, as would be known to one skilled in the art, may be used such as, for example, local administration at the site of a tumor using a catheter.

[0028] The compounds are preferably administered as part of a pharmaceutical composition which may also comprise a pharmaceutically acceptable carrier as would be obvious to one skilled in the art.

[0029] In another embodiment the compounds may be useful as immunosuppressants and can therefore be useful in treating diseases related to undesired immune responses. Non-limiting example includes preventing graft rejections (host vs graft disease, graft vs host disease), diseases of inflammation and autoimmune diseases such as arthritis.

[0030] Screening procedure

[0031] 1. Cell culture: For each cell line, culture according to the ATCC Product Information Sheet provided. Cell lines are always freshly thawed prior to each experiment. For all experiments exponentially growing cells are harvested and centrifuged at 1100 rpm, the spent medium is aspirated and cell pellets are resuspended in fresh complete medium. Viable cells are enumerated by trypan blue exclusion using a hemacytometer.

[0032] 2. Cells are then seeded in 96 well tissue culture plates in a total volume of 100 μ L/well. A preliminary experiment should be performed to determine the most

appropriate cell density for each individual cell line. Cells are allowed to attach and acclimate overnight.

3. Addition of test compounds: 100331 Each test compound is dissolved in DMSO at a final concentration of 2 mM. Each stock compound is then diluted in complete medium (1:100) to obtain a 20 μM working solution. The working solution is used for further serial dilutions to obtain concentrations of 200 nM, 20 nM, 2 nM, .2 nM and .02 nM. 100 µL of each added to the dilution is 100 μL cell cultures replicates), to give final test concentrations of 100 nM, 10 nM, 1 nM, .1 nM and .01 nM. Using this system of dilutions, the maximum concentration of DMSO to which the cells are exposed will be 0.01% v/v. Therefore, 0.01% DMSO will be added to control cells to which no test compounds have been added. On each plate we will also include two positive controls: Adriamycin Hydrochloride and Rapamycin. For each positive control choose 3 concentrations in a range that will achieve an LC_{50} , this range will be cell line specific and must be predetermined in experiment. Plates are incubated for 96 hours prior to harvesting. [3H-methyl]-thymidine incorporation: hours incubation, add 10 μ L (0.5 μ Ci) of [3 H-methyl] thymidine diluted in 1X HBSS. Incubate plates overnight.

[0034] Remove growth medium from each well and add 100 uL of Trypsin-EDTA. Incubate plate at 37°C until cells have been trypsinized (check under microscope). Harvest the detached cells using a semiautomatic cell harvester. Dry filters prior to addition to scintillation vials. Automatically dispense 2 mL of scintillation fluid into each vial. Cap vials and count on program 1 (3H, 1 min, DPM).

[0035] The average and standard error from the DPM counts of replicate samples are calculated. The IC_{50} values of these screening results are listed in Tabl 1.

[0036] EXAMPLE 1

[0037] Synthesis of Fmoc-NH-L-Ile-D-Phe-CH₂OH (la)

[0038] (R) (+) -2-amino-3-phenyl-1-propanol (427 mg,mmol) dissolved in dry DMF (20 mL) stirred under nitrogen, to this stirred mixture at 25°C DCC (699 mg, 3.39 mmol), HOBt (457 mg, 3.38 mmol) was added with constant stirring. After 10 minutes of stirring N-(9fluorenylmethoxycarbonyl)-L-isoleucine (1.0q, 2.83 was added to the above mixture and then stirred at 25°C for 14 h. After 14 h white colored crystals precipitated out (DCU), which was filtered. The filterate was checked on TLC (2% MeOH: CH2Cl2) which showed formation of a new compound at higher R_f (0.6), LC/MS also showed molecular ion peak corresponding to the dipeptide la with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200μ) column and eluted with 2% MeOH: CH₂Cl₂ to give 650 mg of the dipeptide Fmoc-NH-L-Ile-D-Phe- CH_2OH (1a) as a white solid. Checked on LC/MS which showed $M^{+}+1$ (487.4) and $M^{+}+$ Na (509.2).

[0039] EXAMPLE 2

[0040] Synthesis of Fmoc-NH-L-Ile-S-Phe-CH₂OH (1b)

[0041] (S) (+)-2-amino-3-phenyl-1-propanol (1.3g mg, 8.59 mmol) dissolved in dry DMF (100 mL), stirred under nitrogen, to this stirred mixture at 25°C DCC (1.94g, 10.9 mmol), HOBt (1.27g, 10.9 mmol) was added with constant stirring. After 10 minutes of stirring N-(9-fluorenylmethoxycarbonyl)-L-isoleucine (3.0g, 2.83 mmol)

was added to the above mixture and then stirred at 25°C for 14 h. After 14 h white colored crystals precipitated out (DCU), which was filtered. The filterate was checked on TLC (2% MeOH: CH_2Cl_2) which showed formation of a new compound at higher R_f (0.6), LC/MS also showed molecular ion peak corresponding to the dipeptide 1b with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200 μ) column and eluted with 2% MeOH: CH_2Cl_2 to give 2.8g of the dipeptide Fmoc-NH-L-Ile-S-Phe- CH_2OH (1b) as a white solid. Checked on LC/MS which showed M*+1 (487.2) and M*+ Na (509.2).

[0042] EXAMPLE 3

[0043] Synthesis of Fmoc-NH-L-Leu-L-Ile-D-Phe-CH₂OH (2a)

[0044] Dipeptide Fmoc-NH-L-Ile-D-Phe-CH2OH (1a) (520 mg, 1.06 mmol) was taken in 20% piperidine in DMF (2 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting group (NH $_2$ -L-Ile-D-Phe-CH₂OH), further confirmed by LC/MS examination, which M⁺-1 (263.3)peak. The reaction mixture concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x10 mL), the free amino dipeptide was further dried over high vacumn for minutes, and then redissolved in dry DMF (2 mL) and added to the mixture of N-(9-fluorenylmethoxycarbonyl)-L-leucine (38.1 mg, 1.06 mmol), DCC (262.0 mg, 1.27 mmol) and HOBt (171.4 mg, 1.27 mmol) in dry DMF (20 mL) at 25°C. stirring was further continued for 14 h at 25°C. After 14 h white colored crystals precipitated out (DCU), which was filtered. The filterate was checked on TLC CH₂Cl₂) which showed formation of a new compound at higher $R_{\mathbf{f}}$ (0.5),LC/MS also showed molecular ion peak

corresponding to the tripeptide 2a with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, $63-200\mu$) column and eluted with 3% MeOH: CH_2Cl_2 to give 310 mg of the tripeptide Fmoc-NH-L-Leu-L-Ile-D-Phe- CH_2OH (2a) as a white solid. Checked on LC/MS which showed M^++1 (600.3) and M^++ Na (622.3).

[0045] EXAMPLE 4

[0046] Synthesis of Fmoc-NH-D-Leu-L-Ile-S-Phe-CH₂OH (2b)

[0047] Fmoc-NH-L-Ile-S-Phe-CH₂OH Dipeptide (1b) 4.11 mmol) was taken in 20% piperidine in DMF (20 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting group (NH2-L-Ile-S-Phe-CH2OH), further confirmed by LC/MS examination, which M^+-1 showed (263.3)peak. The reaction mixture concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x20 mL), the free amino dipeptide was further dried over high vacumn for minutes, and then redissolved in dry DMF (5 mL) and added to the mixture of N-(9-fluorenylmethoxycarbonyl)-D-leucine (1.59g, 4.52 mmol), DCC (931 mg, 4.52 mmol) and HOBt (610.0 mg, 4.52 mmol) in dry DMF (150 mL) at 25°C. The stirring was further continued for 14 h at 25°C. After 14 h white colored crystals precipitated out (DCU), which The filterate was checked on TLC (5% MeOH: CH2Cl2) which showed formation of a new compound at higher (0.5), LC/MS also showed molecular corresponding to the tripeptide 2b with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200µ) column and eluted with 4% MeOH: CH₂Cl₂ to give 450 mg of the tripeptide Fmoc-NH-D-Leu-L-

Ile-S-Phe-CH₂OH (2b) as a white solid. Checked on LC/MS which showed M^++1 (600.3) and M^++ Na (622.3).

[0048] EXAMPLE 5

[0049] Synthesis of Fmoc-NH-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (3a)

[0050] .Tripeptide Fmoc-NH-L-Leu-L-Ile-D-Phe-CH2OH (2a) (75 mg, 0.125 mmol) was taken in 20% piperidine in DMF (0.5 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting group ($NH_2-L-Leu-L-$ Ile-D-Phe-CH₂OH), further confirmed by LC/MS examination, which showed M^+ -1 (376.1) peak. The reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x2 mL), the free amino tripeptide was further dried over high vacumn for minutes, and then redissolved in dry DMF (0.5 mL) and added to the mixture of N-(9-fluorenylmethoxycarbonyl)-L-alanine (42.0 mg, 0.137 mmol), DCC (28.0 mg, 0.137 mmol) and HOBt (18.4 mg, 0.137 mmol) in dry DMF (2.5 mL) at 25° C. The stirring was further continued for 14 h at 25°C. After 14 h white colored crystals precipitated out (DCU), which was filtered. The filterate was checked on TLC (10% MeOH: CH₂Cl₂) which showed formation of a new compound at higher (0.45),LC/MS also showed molecular corresponding to the tetrapeptide 3a with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200µ) column and eluted with 8% MeOH: $\mathrm{CH_2Cl_2}$ to give 70 mg of the tetrapeptide $\mathrm{Fmoc\text{-}NH\text{-}}L\text{-}\mathrm{Ala\text{-}}L\text{-}$ $Leu-L-Ile-D-Phe-CH_2OH$ (3a) as a white solid. Checked on LC/MS which showed M^++1 (671.3) and M^++ Na (693.3).

[0051] EXAMPLE 6

[0052] Synthesis of Fmoc-NH-D-Ala-D-Leu-L-Ile-S-Phe-CH₂OH (3b)

[0053] Tripeptide Fmoc-NH-D-Leu-D-Ile-S-Phe-CH₂OH (2b) (330 mg, 0.550 mmol) was taken in 20% piperidine in DMF mL) and stirred for 15 minutes 25°C. TLC examination showed complete removal of the Fmoc protecting (NH2-D-Leu-D-Ile-S-Phe-CH2OH), further confirmed by group LC/MS examination, which showed M-1 (376.1) peak. reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x5 mL), the free amino tripeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (1.0 mL) and added to the mixture of fluorenylmethoxycarbonyl)-D-alanine (188.4 mg, 0.606 mmol), DCC (124.0 mg, 0.606 mmol) and HOBt (81 mg, 0.606 mmol) in dry DMF (2.5 mL) at 25°C. The stirring was further ' continued for 14 h at 25°C. After 14 h white colored crystals precipitated out (DCU), which was filtered. filterate was checked on TLC (10% MeOH: CH₂Cl₂) showed formation of a new compound at higher R_f (0.40), LC/MS also showed molecular ion peak corresponding to the tetrapeptide 3b with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, $63-200\mu$) column and eluted with 7% MeOH: CH_2Cl_2 to give 40 mg of the tetrapeptide Fmoc-NH-D-Ala-D-Leu-D-Ile-S-Phe- CH_2OH (3b) as a white solid. Checked on LC/MS which showed $M^{+}+1$ (671.4) and $M^{+}+$ Na (693.4).

[0054] <u>EXAMPLE 7</u>

[0055] Synthesis of N- α -Fmoc-N-Im(trityl)-D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (4a)

[0056] Tetrapeptide Fmoc-NH-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (3a) (300 mg, 0.447 mmol) was taken in 20% piperidine in (2.5 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting $(NH_2-L-Ala-L-Leu-L-Ile-D-Phe-CH_2OH)$, confirmed by LC/MS examination, which showed M^++1 (450.3) The reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x5 mL), the free amino tetrapeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (1.5 mL) and added to the mixture of N- α -(9fluorenylmethoxycarbonyl) -N-Im(trityl) -D-histidine mg, 0.492 mmol), DCC (101.3 mg, 0.492 mmol) and HOBt (66.4 mg, 0.492 mmol) in dry DMF (2.5 mL) at 25° C. The stirring was further continued for 14 h at 25°C. After 14 h white colored crystals precipitated out (DCU), which filtered. The filterate was checked on TLC (15% MeOH: CH₂Cl₂) which showed formation of a new compound at higher R_{f} (0.55),LC/MS also showed molecular ion corresponding to the pentapeptide 4a with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200 μ) column and eluted with 10% MeOH: CH_2Cl_2 to give 376 mg of the pentapeptide $N-\alpha-Fmoc-N {\tt Im}\,({\tt trityl})\,\hbox{--}{\it D}\hbox{--}{\tt His}\hbox{--}{\it L}\hbox{--}{\tt Ala}\hbox{--}{\it L}\hbox{--}{\tt Leu}\hbox{--}{\it L}\hbox{--}{\tt Ile}\hbox{--}{\it D}\hbox{--}{\tt Phe}\hbox{--}{\tt CH}_2{\tt OH}$ white solid. Checked on LC/MS which showed M^++1 (1050.6).

[0057] <u>EXAMPLE</u> 8

[0058] Synthesis of $N-\alpha-Fmoc-N-Im(trityl)-L-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (4b)$

[0059] Tetrapeptide Fmoc-NH-L-Ala-L-Leu-L-Ile-D-Phe-CH $_2$ OH (3a) (300 mg, 0.447 mmol) was taken in 20% piperidine in DMF (2.5 mL) and stirred for 15 minutes at 25°C, TLC

examination showed complete removal of the Fmoc protecting group $(NH_2-L-Ala-L-Leu-L-Ile-D-Phe-CH_2OH)$, confirmed by LC/MS examination, which showed M+1 (450.3) The reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x5 mL), the free amino tetrapeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (1.5 mL) and added to the mixture of N- α -(9fluorenylmethoxycarbonyl) -N-Im(trityl) -L-histidine mg, 0.492 mmol), DCC (101.3 mg, 0.492 mmol) and HOBt (66.4 mg, 0.492 mmol) in dry DMF (2.5 mL) at 25° C. The stirring was further continued for 14 h at 25°C. After 14 h white crystals precipitated out colored (DCU), which The filterate was checked on TLC (15% MeOH: CH₂Cl₂) which showed formation of a new compound at higher LC/MS also showed molecular corresponding to the pentapeptide 4b with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200µ) column and eluted with 10% MeOH: CH_2Cl_2 to give 376 mg of the pentapeptide N- α -Fmoc-N-Im(trityl)-L-His-L-Ala-L-Leu-L-Ile-D-Phe-CH2OH white solid. Checked on LC/MS which showed M+1 (1050.6).

[0060] EXAMPLE 9

[0061] 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6)

[0062] To a solution of 5.00 g (5.47 mmol) of rapamycin (5) in 40 ml of dichloromethane cooled at -78°C with dry ice and acetone bath was added 650 µl of dry pyridine and 1.65 g of p-nitrophenyl chloroformate dissolved in 10 ml of dichloromethane. The reaction mixture was allowed to warm to ambient temperature and stirred for two hours under nitrogen. After two hours 325 µl of dry pyridine and 555 mg

of the p-nitrophenyl chloroformate was added to the above reaction mixture. The reaction mixture was stirred under nitrogen for 18h. The progress of the reaction was monitored by mass spectrum. After 18h the reaction mixture was concentrated in vacuum and partitioned between ether and water. The organic phase was washed with 0.1N HCl (3x) than with saturated brine solution (2x), dried over sodium sulphate, filtered and concentrated in vacuum to give the pale yellow solid, which was purified on silica gel $(5ilica gel 60, 63-200\mu)$. Elution with 40% and then 50% ethyl acetate: Hexane gave 4.7 g of the title compound (6) as yellow solid.

[0063] 1 H NMR (CDCl₃): δ 8.27 and 7.39 (aromatic-H, 4H), 4.63 (42C, 1H): Mass spectra: Positive M + Na 1101.5 (100%): Negative M-1 1077.5 (100%).

[0064] EXAMPLE 10

[0065] Synthesis of Rapamycin- 42-O-ester-(NH-L-Ile-D-Phe-CH₂OH) (7a)

Dipeptide Fmoc-NH-L-Ile-D-Phe-CH₂OH (1a) (67.0 mg, [0066] 0.138 mmol) was taken in 20% piperidine in DMF (0.5 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting group ($NH_2-L-Ile-D-$ Phe-CH2OH), further confirmed by LC/MS examination, which showed M'-1 (263.3)peak. The reaction mixture concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x2.5 mL), the free amino dipeptide was further dried over high vacumn for minutes, and then redissolved in dry DMF (2 mL) and added to the mixture of 42-0-(4-Nitrophenoxycarbonyl)rapamycin (6) (100 mg, 0.092 mmol) and pyridine (50 μL)in dry DMF (10 mL) at 25°C. The stirring was further continued for 14 h at

25°C. After 14 h reaction mixture was checked on TLC (pure ethyl acetate) which showed formation of a new compound at lower R_f (0.5) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7a with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200 μ) column and eluted with pure ethyl acetate to afford 50 mg (45% yield) of the conjugate Rapamycin-42-0-ester-(NH-L-Ile-D-Phe-CH₂OH) 7a as a light yellow colored solid. Checked on LC/MS which showed M-1 1202.7 (100%).

[0067] <u>EXAMPLE</u> 11

[0068] Synthesis of Rapamycin- 42-O-ester-(NH-L-Ile-S-Phe-CH₂OH) (7b)

Dipeptide Fmoc-NH-L-Ile-S-Phe-CH₂OH (1b) (67.0 mg, [0069] 0.138 mmol) was taken in 20% piperidine in DMF (0.2 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting group (NH $_2$ -L-Ile-S-Phe-CH₂OH), further confirmed by LC/MS examination, which showed M+-1 (263.3)peak. The reaction mixture concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x2.5 mL), the free amino dipeptide was further dried over high vacumn for minutes, and then redissolved in dry DMF (2 mL) and added to the mixture of 42-0-(4-Nitrophenoxycarbonyl)rapamycin (6) (100 mg, 0.092 mmol) and pyridine (50 μL)in dry DMF (10 mL) at 25°C. The stirring was further continued for 14 h at 25°C. After 14 h reaction mixture was checked on TLC (pure ethyl acetate) which showed formation of a new compound at lower $R_{\rm f}$ (0.4) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7b with other impurities peaks. The crude product

was chromatographed on silica gel (Silica gel 60, 63-200 μ) column and eluted with pure ethyl acetate to afford 18.8 mg (20% yield) of the conjugate Rapamycin-42-O-ester-(NH-L-Ile-S-Phe-CH₂OH) 7b as a light yellow colored solid. Checked on LC/MS which showed M-1 1202.6 (100%).

[0070] EXAMPLE 12

[0071] Synthesis of Rapamycin- 42-O-ester-(NH-L-Leu-L-Ile-D-Phe-CH₂OH) (7c)

[0072] Dipeptide Fmoc-NH-L-Leu-L-Ile-D-Phe-CH₂OH (2a) (60.6 mg, 0.101 mmol) was taken in 20% piperidine in DMF 15 minutes (0.3 mL) and stirred for at 25°C, examination showed complete removal of the Fmoc protecting group (NH2-L-Leu-L-Ile-D-Phe-CH2OH), further confirmed by LC/MS examination, which showed M⁺-1 (376.1) peak. reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x2.5 mL), the free amino tripeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (2 mL) and added to the mixture of 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) (100 mg, 0.092 mmol) and pyridine (50 µL) in dry DMF (10 mL) at 25°C. The stirring was further continued for 14 h at 25°C. After 14 h reaction mixture was checked on TLC (pure ethyl acetate) which showed formation of a new compound at lower R_f (0.5) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7c with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200µ) column and eluted with pure ethyl acetate to afford 45 mg (37% yield) of the conjugate Rapamycin-42-O-ester-(NH-L-Leu-L-Ile-D-Phe-CH2OH)

7c as a white solid. Checked on LC/MS which showed M-1 1315.6 (100%).

[0073] <u>EXAMPLE</u> 13

[0074] Synthesis of Rapamycin- 42-O-ester-(NH-D-Leu-L-Ile-S-Phe-CH₂OH) (7d)

[0075] Dipeptide Fmoc-NH-D-Leu-L-Ile-S-Phe-CH₂OH (2b) (60.6 mg, 0.101 mmol) was taken in 20% piperidine in DMF mL) and stirred for 15 minutes at examination showed complete removal of the Fmoc protecting group (NH2-D-Leu-L-Ile-S-Phe-CH2OH), further confirmed by LC/MS examination, which showed M*-1 (376.1) peak. reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x5.0 mL), the free amino tripeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (2 mL) and added to the mixture of 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) (100 mg, 0.092 mmol) and pyridine (50 µL) in dry DMF (10 mL) at 25°C. stirring was further continued for 14 h at 25°C. After 14 h reaction mixture was checked on TLC (pure ethyl acetate) which showed formation of a new compound at lower R_f (0.45) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7d with other impurities peaks. The crude product was chromatographed on silica gel (Silica gel 60, 63-200 μ) column and eluted with pure ethyl acetate to afford 44 mg (36% yield) of the conjugate Rapamycin-42-O-ester-(NH-D-Leu-L-Ile-S-Phe-CH2OH) 7d as a white solid. Checked on LC/MS which showed 1315.6 (100%).

[0076] EXAMPLE 14

[0077] Synthesis of Rapamycin- 42-0-ester-(NH- L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH) (7e)

[0078] Tetrapeptide Fmoc-NH-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (3a) (60 mg, 0.089 mmol) was taken in 20% piperidine in DMF (1.5 mL) and stirred for 15 minutes at 25°C, examination showed complete removal of the Fmoc protecting $(NH_2-L-Ala-L-Leu-L-Ile-D-Phe-CH_2OH)$, confirmed by LC/MS examination, which showed $M^{+}+1$ (450.3) The reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x2.5 mL), the free amino tetrapeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (1.5 mL) and added to the mixture of 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) (100 mg, 0.092 mmol) and pyridine (50 μ L) in dry DMF (10 mL) at 25°C. stirring was further continued for 14 h at 25°C. After 14 h reaction mixture was checked on TLC (5% MeOH: CH2Cl2) which showed formation of a new compound at lower $R_{\rm f}$ (0.45) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7e with other impurities peaks. The crude product was purified on preparative TLC using 5% MeOH: CH2Cl2 as the developing solvent system to afford 9.8mg (10% yield) of Rapamycin-42-O-ester-(NH- L-Ala-L-Leu-L-Ile-Dconjugate Phe-CH2OH) 7e as a white solid. Checked on LC/MS which showed M^++Na 1410.8 (100%).

[0079] EXAMPLE 15

[0080] Synthesis of Rapamycin- 42-0-ester-(NH- D-Ala-D-Leu-L-Ile-S-Phe-CH₂OH) (7f)

[0081] Tetrapeptide Fmoc-NH-D-Ala-D-Leu-L-Ile-S-Phe-CH₂OH (3b) (60 mg, 0.089 mmol) was taken in 20% piperidine in DMF

(1.5 mL) and stirred for 15 minutes at TLC examination showed complete removal of the Fmoc protecting $(NH_2-D-Ala-D-Leu-L-Ile-S-Phe-CH_2OH)$, confirmed by LC/MS examination, which showed M^++1 (450.3) The reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x2.5 mL), the free amino tetrapeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (1.5 mL) and added to the mixture of 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) (100 mg, 0.092 mmol) and pyridine (50 μ L) in dry DMF (10 mL) at 25°C. stirring was further continued for 14 h at 25°C. After 14 h reaction mixture was checked on TLC (5% MeOH: CH2Cl2) which showed formation of a new compound at lower $R_{\rm f}$ (0.45) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7f with other impurities peaks. The crude product was purified preparative TLC using 5% MeOH: CH2Cl2 as the developing solvent system to afford 12.3 mg (11%yield) conjugate Rapamycin-42-O-ester-(NH-D-Ala-D-Leu-L-Ile-S-Phe-CH₂OH) 7f as a white solid. Checked on LC/MS which showed M^++Na 1410.8 (100%).

[0082] <u>EXAMPLE</u> 16

[0083] Synthesis of Rapamycin- 42-0-ester-(NH-N-(Trity1)-D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (7g)

[0084] Pentapeptide N- α -Fmoc-N-Im(trityl)D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (4) (150 mg, 0.142 mmol) was taken in 20% piperidine in DMF (2.5 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting group (NH₂-N-Im(trityl)-D-His-L-Ala-L-Leu-L-Ile-L-Phe-CH₂OH), further confirmed by LC/MS examination,

which showed M+1 (828) peak. The reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x5 mL), the free amino pentapeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (1.5 mL) and added to the mixture of 42-O-(4-Nitrophenoxycarbonyl) rapamycin (6) (158 mg, 0.147 mmol) and pyridine (50 μ L) in dry DMF (10 mL) at 25°C. The stirring was further continued for 14 h at 25°C. After 14 h reaction mixture was checked on TLC (5% MeOH:CH2Cl2) which showed formation of a new compound at lower R_f (0.45) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7g with other impurities peaks The crude product was chromatographed on silica gel (Silica gel 60, 63-200µ) column and eluted with pure 10% MeOH: CH2Cl2 to afford 41 mg (16% yield) of the conjugate Rapamycin-42-0-ester-(NH-N-(Trityl) -D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (7g)white solid. Checked on LC/MS which showed M-1 1765.6 (90%) and 1766.8 (100%).

[0085] EXAMPLE 17

[0086] Synthesis of Rapamycin- 42-O-ester-(NH-N-(Trity1)-L-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (7h)

[0087] Pentapeptide $N-\alpha$ -Fmoc-N-Im(trityl)-L-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH (4b) (150 mg, 0.142 mmol) was taken in 20% piperidine in DMF (2.5 mL) and stirred for 15 minutes at 25°C, TLC examination showed complete removal of the Fmoc protecting group (NH_2 -N-Im(trityl)-D-His-L-Ala-L-Leu-L-Ile-D-Phe-CH₂OH), further confirmed by LC/MS examination, which showed M^+ +1 (828) peak. The reaction mixture was concentrated in vacuo, excess of the piperidine was removed by co-evaporating with toluene (2x5 mL), the

free amino pentapeptide was further dried over high vacumn for 30 minutes, and then redissolved in dry DMF (1.5 mL) and added to the mixture of 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) (158 mg, 0.147 mmol) and pyridine (50 μ L) in dry DMF (10 mL) at 25°C. The stirring was further continued for 14 h at 25°C. After 14 h reaction mixture was checked on TLC (5% MeOH: CH2Cl2) which showed formation of a new compound at lower R_f (0.45) then the starting material, LC/MS also showed molecular ion peak corresponding to the conjugated product 7h with other impurities peaks The crude product was chromatographed on silica gel (Silica gel 60, 63-200µ) column and eluted with pure 10% MeOH: CH2Cl2 to afford 41 mg (16% yield) of the conjugate Rapamycin-42-0ester-(NH-N-(Trityl)-L-His-L-Ala-L-Leu-L-Ile-D-Phe-CH2OH (7h) as a white solid. Checked on LC/MS which showed M-1 1765.6 (90%) and 1766.8 (100%).

[0088] EXAMPLE 18

[0089] Synthesis of NH₂-N-(Trityl)-L-His-L-Ala-L-Lys-L-Arg-L-Leu-L-Ile-D-Phe-CH₂OH (7i)

[0090] Octapeptide (7i) was synthesized by the reported procedure (Atkinson, G.E et al. Bioorganic Med. Chem. Lett. 2002, 12, 2501-2505) using solid phase method by solid phase method on a peptide synthesizer., LCMS 1039.5379 (100%)

[0091] EXAMPLE 19

[0092] Synthesis of Rapamycin-42-O-ester-(S) (-)-2-amino-3-phenyl-1-propanol (7j)

[0093] The active ester 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) 250 mg (0.231 mmol) was dissolved in dry N, N-dimethylformamide (10 mL) and to it 50µL dry pyridine was

added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 38.5 mg (-)-2-amino-3-phenyl-1-propanol (S) (0.225 mmol) dissolved in 1 ml of N,N-dimethylformamide was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (ethyl acetate, $R_{\rm f}$ 0.5) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200µ) column chromatography, by step gradient from 10 to 50% of ethyl acetate: hexane and then pure ethyl acetate to give (-)-2-amino-3-phenyl-1-propanol Rapamycin-42-O-ester-(S) (7j) as beige colored solid 150 mg (60% yield), LC/MS showed M+ Na 1113.8 (100%) and M-1 1069.8 (100%).

[0094] EXAMPLE 20

[0095] Synthesis of Rapamycin-42-0-ester-(R) (+)-2-amino-3-phenyl-1-propanol (7k)

42-0-(4-Nitrophenoxycarbonyl) ester [0096] The active rapamycin (6) 125 mg (0.115 mmol) was dissolved in dry N, N-dimethylformamide (10 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 19.2 mg (+) -2-amino-3-phenyl-1-propanol οf mmol) (R) (0.127 dissolved in 1 ml of N, N-dimethylformamide was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (ethyl acetate, R_{f} 0.6) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200 μ)

column chromatography, by step gradient from 10 to 50% of ethyl acetate: hexane and then pure ethyl acetate to give Rapamycin-42-O-ester-(R) (+)-2-amino-3-phenyl-1-propanol (7k) as beige colored solid 65 mg (51% yield), LC/MS showed M-1 1069.8 (100%).

[0097] EXAMPLE 21

[0098] Synthesis of Rapamycin-42-0-ester-(15,25)-(+)-2-amino-1-phenyl-1,3-propandiol (71)

42-0-(4-Nitrophenoxycarbonyl) active ester [0099] rapamycin (6) 150 mg (0.139 mmol) was dissolved in dry N, N-dimethylformamide (10 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 25.5 mg (0.139 mmol) of (1S,2S)-(+)-2-amino-1-phenyl-1,3-propandiol dissolved in 1 ml of N, N-dimethylformamide was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (ethyl acetate, Rf 0.4) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200µ) column chromatography, by step gradient from 10 to 50% of ethyl acetate: hexane and then pure ethyl acetate to give Rapamycin-42-0-ester-(1S,2S)-(+)-2-amino-1-phenyl-1,3propandiol (71) as white colored solid 62.3 mg (41% yield), LC/MS showed M-1 1105.7 (100%).

[00100] EXAMPLE 22

[00101] Synthesis of Rapamycin-42-0- ster-2-amino-3-methyl-1-pentanol (7m)

42-0-(4-Nitrophenoxycarbonyl) [00102] The active ester rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, N-dimethylformamide (6 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 11.8 mg (0.101 mmol) of 2-amino-3-methyl-1-pentanol dissolved in 1 ml of N, N-dimethylformamide was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (ethyl acetate, $R_{\rm f}$ 0.6) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified (Silica gel 60, 63-200µ) silica gel on chromatography, by step gradient from 10 to 50% of ethyl acetate: hexane and then pure ethyl acetate to Rapamycin-42-O-ester-2-amino-3-methyl-1-pentanol (7m) white colored solid 50 mg (52% yield), LC/MS showed M-1 1055.7 (100%).

[00103] EXAMPLE 23

[00104] Synthesis of Rapamycin-42-O-ester-3-amino-1, 2-propanediol (7n)

[00105] The active ester 42-O-(4-Nitrophenoxycarbonyl) rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, N-dimethylformamide (5 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 9.29 mg (0.102 mmol) of 3-amino-1, 2-propanediol dissolved in 1 ml

of N, N-dimethylformamide was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25° C. The progress of the reaction was monitored by TLC (10% MeOH: CH_2Cl_2 , R_f 0.4) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200 μ) column chromatography, by step gradient from pure CH_2Cl_2 to 10% MeOH: CH_2Cl_2 to give Rapamycin-42-O-ester-3-amino-1,2-propanediol (7n) as white colored solid 30 mg (31% yield), LC/MS showed M-1 1029.6 (100%).

[00106] EXAMPLE 24

[00107] Synthesis of Rapamycin-42-0-ester-2-amino-1, 3-propanediol (70)

ester 42-0-(4-Nitrophenoxycarbonyl) active [00108] The rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, Ndimethylformamide (5 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 9.29 mg (0.102 mmol) of 3-amino-1, 3-propanediol dissolved in 1 ml of N, N-dimethylformamide was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (10% MeOH: CH2Cl2, Rf 0.4) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified 63-200µ) column (Silica gel 60, gel silica chromatography, by step gradient from pure CH2Cl2 to 7% CH₂Cl₂ to give Rapamycin-42-O-ester-3-amino-1,3propanediol (70) as white colored solid 50 mg (52% yield), LC/MS showed M-1 1029.5 (100%).

[00109] EXAMPLE 25

[00110] Synthesis of Rapamycin-42-O-ester-2-amino-2-methyl-1, 3-propanediol (7p)

ester 42-0-(4-Nitrophenoxycarbonyl) [00111] The active rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, Ndimethylformamide (5 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 9.7 mg (0.092 mmol) of 2-amino-2-methyl-1, 3-propanediol dissolved in 1 ml of N, N-dimethylformamide was added over a period 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (10% MeOH: CH2Cl2, Rf 0.6) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200µ) column chromatography, by step gradient from pure CH2Cl2 to 7% CH₂Cl₂ to give Rapamycin-42-O-ester-2-amino-2methyl-1,3-propanediol (7p) as white colored solid 31 mg (33% yield), LC/MS showed M^++ Na 1067.5 (100%).

[00112] EXAMPLE 26

[00113] Synthesis of Rapamycin-42-0-ester-(2S, 3S)-2-amino-1, 3-butanediol (7g)

[00114] The active ester 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N,N-dimethylformamide (20 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 9.7 mg (0.092 mmol) of (2S, 3S)-2-amino-1, 3-butanediol dissolved in 1 ml of N, N-dimethylformamide

was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (10% MeOH: CH_2Cl_2 , R_f 0.6) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200 μ) column chromatography, by step gradient from pure CH_2Cl_2 to 7% MeOH: CH_2Cl_2 to give Rapamycin-42-0-ester-(2S, 3S)-2-amino-1, 3-butanediol (7q) as beige colored solid 60 mg (62% yield), LC/MS showed M++ Na 1067.7 (100%).

[00115] EXAMPLE 27

[00116] Synthesis of Rapamycin-42-0-ester-(2R, 3R)-2-amino-1, 3-butanediol (7r)

ester 42-0-(4-Nitrophenoxycarbonyl) [00117] The active rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, N-dimethylformamide (15 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 9.7 mg (0.092 mmol) of (2R, 3R)-2-amino-1, 3-butanediol dissolved in 1 ml of N, N-dimethylformamide was added over a period 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (10% MeOH: CH2Cl2, Rf 0.5) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200µ) column chromatography, by step gradient from pure CH2Cl2 to 10% MeOH : CH₂Cl₂ to give Rapamycin-42-O-ester-(2R, amino-1, 3-butanediol (7r) as white colored solid 65 mg (67% yield), LC/MS showed M- 1 1043.6 (100%).

[00118] EXAMPLE 28

[00119] Synthesis of Rapamycin-42-0-ester-(R)-(-)-2-amino-4-methyl pentanol (7s)

42-0-(4-Nitrophenoxycarbonyl) [00120] The active ester rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, N-dimethylformamide (5 mL) and to it 50 μ L dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 10.8 mg (0.092 mmol) of (R)-(-)-2-amino-4-methyl pentanol dissolved in 1 ml of N, N-dimethylformamide was added over a period 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (10% MeOH: CH2Cl2, Rf 0.5) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200µ) column chromatography, by step gradient from pure CH2Cl2 to 5% MeOH : CH₂Cl₂ to give Rapamycin-42-O-ester-(R)-(-)-2-amino-4-methyl pentanol (7s) as white colored solid 34 mg (35% yield), LC/MS showed M^+ + Na 1079.7 (100%).

[00121] EXAMPLE 29

[00122] Synthesis of Rapamycin-42-O-ester-(S)-(+)-2-amino-4-methyl pentanol (7t)

[00123] The active ester 42-0-(4-Nitrophenoxycarbonyl) rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, N-dimethylformamide (5 mL) and to it 50μ L dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25° C. To this stirred solution 10.8 mg (0.092 mmol) of (S)-(+)-2-amino-4-methyl pentanol dissolved in 1 ml of N, N-dimethylformamide was added over a period

of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (10% MeOH: CH_2Cl_2 , R_f 0.5) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200 μ) column chromatography, by step gradient from pure CH_2Cl_2 to 5% MeOH: CH_2Cl_2 to give Rapamycin-42-O-ester-(S)-(+)-2-amino-4-methyl pentanol (7t) as white colored solid 43 mg (40% yield), LC/MS showed M $^+$ + Na 1079.7 (100%).

[00124] EXAMPLE 30

[00125] Synthesis of Rapamycin-42-O-ester-Tris(hydroxymethyl)amino methane (7u)

ester 42-0-(4-Nitrophenoxycarbonyl) [00126] The active rapamycin (6) 100 mg (0.092 mmol) was dissolved in dry N, N-dimethylformamide (5 mL) and to it 50µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 12.35 mg (0.102 mmol) of tris(hydroxymethyl)amino methane dissolved in 1 ml of N, N-dimethylformamide was added over a period 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (10% MeOH: CH2Cl2, Rf 0.5) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200µ) column chromatography, by step gradient from pure CH2Cl2 to 5% Rapamycin-42-O-ester-CH₂Cl₂ give MeOH to tris(hydroxymethyl)amino methane (7u) as white colored solid 25 mg (30% yield), LC/MS showed M⁺ + Na 1083.6 (100%).

[00127] EXAMPLE 31

[00128] Synthesis of Rapamycin-42-0-(3-carboxy propancyl) ester-(S) (-)-2-amino-3-phenyl-1-propancl (7v)

42-0-(3-carboxy [00129] active ester propanoy1) The rapamycin (WO 94/24304) 75 mg (0.067 mmol) was dissolved in dry N, N-dimethylformamide (5 mL) and to it 40µL dry pyridine was added, the reaction mixture was stirred under nitrogen for five minutes at 25°C. To this stirred solution 11.1 mg (0.074 mmol) of (S) (-)-2-amino-3-phenyl-1-propanol dissolved in 1 ml of N, N-dimethylformamide was added over a period of 10 minutes with constant stirring. Stirring under nitrogen was continued for 18 h at 25°C. The progress of the reaction was monitored by TLC (5% MeOH: CH2Cl2, Rf 0.6) and mass spectrum. After 18 h of the stirring the reaction mixture was evaporated to dryness. The crude mixture was purified on silica gel (Silica gel 60, 63-200µ) column chromatography, by step gradient from pure CH2Cl2 to Rapamycin-42-0-(3-carboxy CH₂Cl₂ to give propanoyl) ester-(S) (-)-2-amino-3-phenyl-1-propanol (7v)

[00130] as white colored solid 50 mg (50% yield), LC/MS showed M^+ + Na 1145.4 (100%).

[00131] The embodiment(s) of the invention described above is(are) intended to be exemplary only. The scope of the invention is therefore intended to be limited solely by the scope of the appended claims.

I/WE CLAIM:

1. A compound of the formula

I

Wherein

R is selected from the group comprising L-His, L-Ala, L-Lys, ,L-Arg, L-leu, L-Ile, D-Phe, D-Phe-CH₂OH, D-His, D-Ala, D-Lys, D-Arg, D-Leu, D-Ile,S-PheCh₂OH, and any one of compounds 7a - 7u and wherein R and said compound of formula I are linked through a carbamate ester linkage.

- 2. A pharmaceutical composition comprising the compound claimed in claim 1, a pharmaceutically oracceptable salt thereof, and a pharmaceutically acceptable carrier for in treating use cell proliferation disorders.
- A method for treating a cell proliferation disorder comprising administering the pharmaceutical composition as claimed in claim 2 to a patient in

need thereof in an amount sufficient to reduce cell proliferation.

- 4. The method as claimed in claim 3 wherein said cell proliferation disorder is selected from cancer, hyperplasia, psoriasis and hyperproliferative vascular disease.
- 5. The method as claimed in claim 4 wherein said hyperproliferative vascular disease is restenosis.
- 6. A pharmaceutical composition comprising the compound as claimed in claim 1, or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier for use as an immunosuppressant.
- 7. A method for treating an immunological condition comprising administering the pharmaceutical composition as claimed in claim 6 to a patient in need thereof in an amount sufficient to suppress the immune system.
- 8. The method as claimed in claim 7 wherein said immunological disorder is selected from autoimmune disease and host-graft disease.
- 9. A process for the preparation of the compound of claim 1 comprising reacting 42-0-(4-Nitrophenoxycarbonyl) rapamycin and an amino acid or a peptide or an amino alcohol under basic conditions.
- 10. The process as claimed in claim 9 wherein said base is pyridine.

ABSTRACT OF THE DISCLOSURE

[00132] The present invention relates to new rapamycin derivatives for the inhibition of cell proliferation. The compounds can advantageously target two proteins dividing cells and interfere with cell cycle. There is thus provided derivatives of rapamycin in which the 42 position of rapamycin is linked to an amino acid or a peptide through a carbamate ester linkage. These rapamycin derivatives synthesized can be by reacting 42-0-(4-Nitrophenoxycarbonyl) rapamycin and an amino acid or a free amino peptide under basic conditions. These rapamycin derivatives can be used to inhibit the cell cycle and are therefore useful for treating cell proliferation disorders.

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